

25 '11 1955

CITROEN CARS LIMITED,  
TRADING ESTATE,  
SLOUGH, BUCKS,  
ENGLAND.

TECHNICAL NOTE NO. 614

30th NOVEMBER, 1954.

ENGINES 4-CYLINDER 78 x 100 ALL TYPES  
FIXING OF THE BEARING CAPS.

Since November 1954 the studs fixing the main bearing caps have been replaced by screws. The tapping in the crankcase has been lengthened.

The screws are fitted without lockwashers under the heads.

The screws are to be tightened to 7.5 to 8.5 m/kgs. (54 to 61 ft/lbs).

Because of the suppression of the lockwashers, the tightening of these screws must be strictly to the figures given above.

The holes in the bearing caps are 12.5 mm. diameter instead of 13 mm.

This modification is not applicable on engines fitted with studs.